

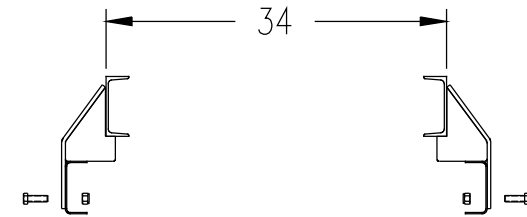
GENERAL INSTRUCTIONS AND CAUTIONS

Note: When welding, attach welder ground only to Hydra-Bed, not to truck frame. Use low-hydrogen rod or wire electrode. NEVER weld to the frame of the truck. Correct installation of the Level-Lok system assures Front to Rear and Side to Side leveling as well as Left to Right centering of the Hydra-Bed. Never obstruct factory overload spring mounting locations.

When drilling truck frame, do not damage any part of the braking, fuel or electrical systems.

VIEW OF REAR LEVEL-LOKS ON TRUCK FRAME

Hydra-Bed Frame Width



Bolt 2 1/2x2 1/2x54" tube to factory frame risers. Center Hydra-Bed 10" from each end of tube. Weld Hydra-Bed frame to tube risers. Hydra-Bed frame will be resting on tube and between risers.

Locate center CLL-4 on straight frame section. Drill 11/16 dia hole in frame. Bolt CLL-4 center in place.

Locate rear CLL-4 over 1/2" pilot hole approx 1 1/4" from rear of frame. Drill hole to 11/16". Bolt CLL-4 in place.

